

**Intended use**

Basecoats with extreme colour effects for the exclusive painting of cars and motorcycles. The overcoating with Mipa 2K-HS clear coats provides a weather-resistant high-gloss finish.

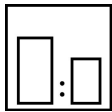
Spreading rate: 10,0 - 12,0 m<sup>2</sup>/l

**Processing instructions**



**Colour**

Phönix 0005, Aquarius 0007  
 Andromeda 0008, Sirius 0010  
 Venus 0011, Pollux 0012



**Mixing ratio**

**Hardener**

**by weight (lacquer : hardener)    by volume (lacquer : hardener)**

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**Hardener**

**for complete paintwork**

**for partial paintwork**

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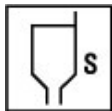
**Pot life**

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**Thinner**

50 % Mipa BC-Verdünnung  
 50 % Mipa 2K-Verdünnung kurz V 10



**Spray viscosity**  
**gravity spray gun**

**Airmix/Airless**

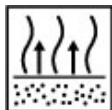
18 - 22 s 4 mm DIN

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**Application mode**

Application mode	Hardener	pressure (bar)	nozzle (mm)	spray passes	dilution (%)
gravity spray gun (high pressure)	--	2 - 2,5	1,2 - 1,3	2 - 3	50
HVLP (low pressure)	--	2 - 2,2	1,2 - 1,3	2 - 3	50
HVLP / internal nozzle pressure	--	0,7	--	--	--



**Flash-off time**

2 - 5 min between coats

**Dry coat thickness**

15 - 20 µm



<b>Drying time</b>	<b>dust dry</b>	<b>set to touch</b>	<b>ready for assembly</b>	<b>sandable</b>	<b>recoatable</b>
<b>object temperature</b> 20 °C	--	--	--	--	10 - 15 min

**Note**

- Storage:** at least 3 years in unopened original container
- VOC Regulation:** EU limit value for this product (category B/e): 840 g/l  
This product contains max. 779 g/l of VOC.
- Processing conditions:** from +10 °C and up to 80 % relative humidity. Ensure an adequate supply and exhaust air ventilation
- Processing instructions:** Do not use directly on old thermoplastic paints. The best colour effect is developed when used on the suitable precoat. That is why the precoating instructions should be strictly followed.
- Precoating:
- Phönix 0005, Aquarius 0007, Andromeda 0008, Sirius 0010: precoating black, e. g. Mipa BC-T970 or Mipa BC Super black
- Venus 0011: precoating with a brighter filler, e. g. Mipa 4+1 Acrylfiller HS light grey
- Pollux 0012: precoating with Mipa BC-T130