

# Mipa Bremssattelack Spray

Item number 21460 + colour number

Technical data sheet

**mipa**

Professional Coating Systems

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## Intended use

Mipa Bremssattelack Spray for high-quality, coloured design of brake calipers. It ensures a resistant final coating and durable colour and gloss retention even at high temperatures.

## Processing instructions



### Substrates

Steel, cured and sanded old coatings, well-dried Mipa 1K and 2K filler materials.

### Pre-treatment / cleansing

Pre-clean with Mipa Silikonentferner.

Please refer to the section "Substrate preparation" for detailed information.

### Characteristics

Fast drying  
Scratch, impact and shock resistant  
Lightfast and non-yellowing  
High surface hardness  
Excellent coverage  
Temperature resistant up to 300 °C for short periods

## Colour / gloss level

Yellow (1016), red (3020), blue (5022), black (9005) / glossy



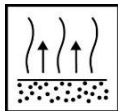
### Preparation

Shake can vigorously for 1 - 2 min before use!



### Application

Spray to test - spray distance approx. 20 - 30 cm  
2 - 3 coats, dry film thickness 30 - 40 µm



### Flash-off time

3 - 5 min between coats



### After use

After use, turn can upside down and spray until the valve is clean, this prevents the valve from clogging up.

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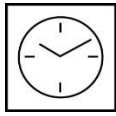
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## Drying times at 20 °C

Dust dry after approx.	10 - 15 min
Firm to the touch after approx.	4 - 5 h
Installation-proof after approx.	12 h

**Processing conditions** From +10 °C and up to 80 % relative humidity. Ensure sufficient supply and exhaust air.

**Storage** Can be stored for 2 years in a cool, dry place.

**VOC-regulation** EU limit value for the product category B/e 840 g/l  
This product contains max. 840 g/l

**Safety information** see safety data sheet

## Substrate preparation:

Remove old coatings or primers that have not hardened or are not stable.

Do not use on thermoplastic substrates.

### Steel substrates:

1. pre-clean with Mipa Silikonentferner.
2. Then dry sand with P 180.
3. Then degrease with Mipa Silikonentferner.

### Intact, viable old paintwork, factory paintwork:

1. pre-clean with Mipa Silikonentferner.
2. Then sand with P 400 - 500.
3. Then degrease with Mipa Silikonentferner.

### KTL coatings / factory primers:

1. pre-clean with Mipa Silikonentferner.
  2. then sand with MP Softpad Superfine or P 400 - 500.
- Then degrease with Mipa Silikonentferner.

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